

L-845 FASTENER HEADER

L-845 is a wrench type rivet nut fastener header available for the following sizes:

4-40; 6-32; 8-32; 10-32; 10-24;
1/4-20; 1/4-28

HOW TO OPERATE:

STEP 1: Lubricate jackscrew threads.

STEP 2: Place rivet nut onto pull-up stud so that all threads of the rivet nut are engaged. Turn the anvil so that it is tight to the head of the rivet nut. Put the rivet nut into the hole.

STEP 3: Put hex key (included) into jackscrew and hold stationary. Using a wrench (not supplied), turn hex nut in a counter clockwise direction until rivet nut is firmly upset.

TURNS REQUIRED TO UPSET RIVET NUT (approx.)

Thread size	in min. grip	in max. grip
No. 4	1	1/4
No. 6	1- 1/4	1/2
No. 8	1- 1/2	3/4
No. 10	1- 3/4	1
1/4"	2- 1/4	1- 1/2

STEP 4: Loosen hex nut by turning wrench in clockwise direction. Remove both hex key and wrench.

STEP 5: Turn entire tool in counter clockwise direction to remove tool from rivet nut.

WHEN ORDERING TOOLS, SPECIFY RIVET NUT THREAD SIZE.
** FULL LINE OF TOOLS AVAILABLE **