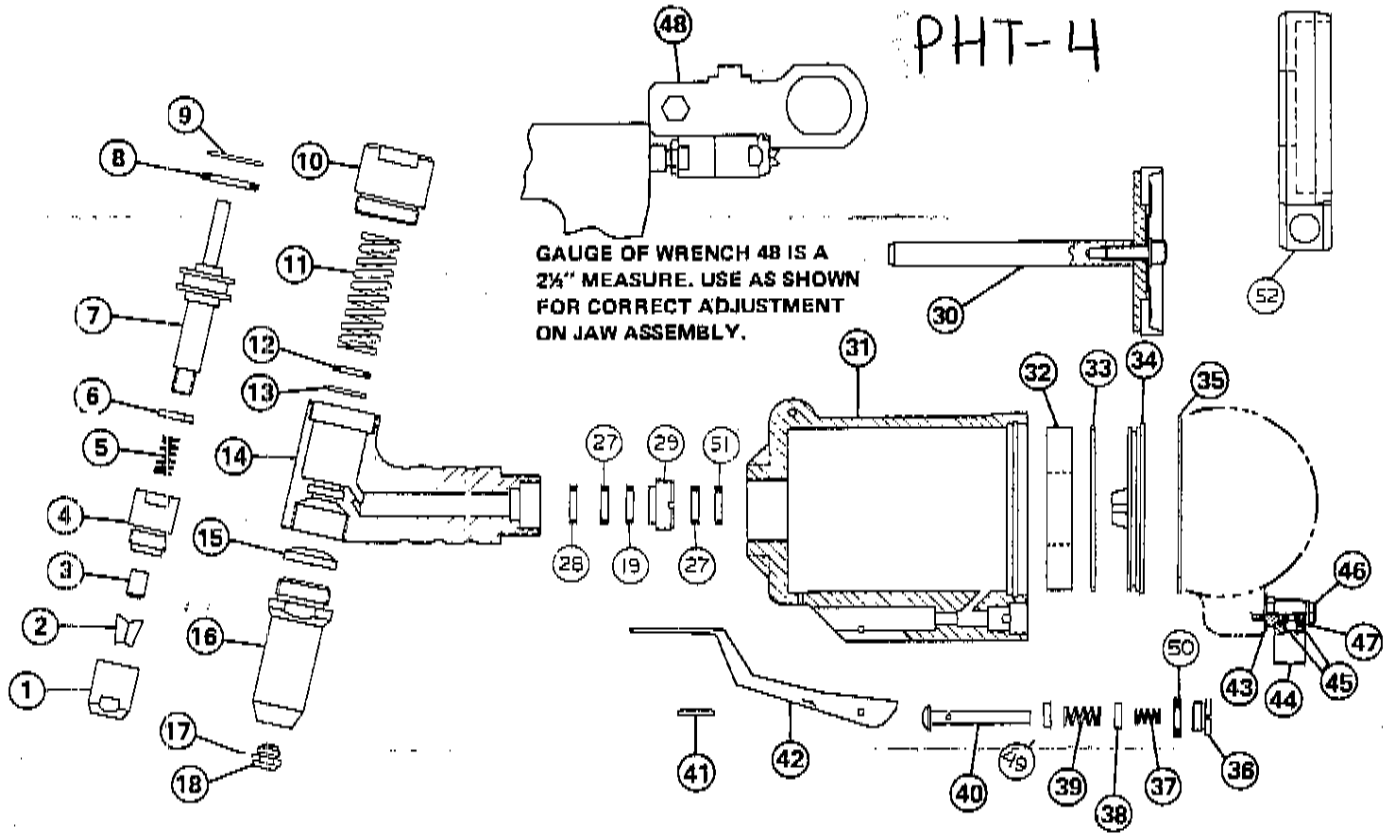


PHT-4



Instructions and Parts List

Air/Hydraulic Rivet Tool #39017



Call-out No.	Part No.	Description
1	98001	Jaw Housing *
2	98002	Jaws (two pieces) *
3	98003	Jaw Pusher *
4	98004	Jaw Housing Coupler
5	98005	Jaw Pusher Spring
6	98006	Nut
7	98007	Hydraulic Plunger
8	98008	O-Ring Seal
9	98009	O-Ring Washer
10	98010	Screw Plug
11	98011	Hydraulic Return Spring
12	98012	O-Ring Seal
13	98013	O-Ring Washer
14	98014	Hydraulic Section
15	98015	Wiping Ring
16	98016	Head
17	98017	1/4" Nosepiece
18	98018	3/16" Nosepiece
19	98021	Guide Washer
25	98026	Lock Nut
27	98027	O-Ring Seal
28	98028	O-Ring Washer
29	98029	Hydraulic Rod Guide
30	98030	Air Plunger Assembly
31	98031	Air Cylinder Body
32	98032	Damping Ring
33	98033	O-Ring Seal
34	98034	Cylinder Cap

Call-out No.	Part No.	Description
35	98035	Clip
36	98036	Valve Screw
37	98037	Valve Plate Spring
38	98038	Valve Gate
39	98039	Valve Tube Spring
40	98040	Valve Tube
41	98041	Trigger Roll Pin
42	98042	Trigger Arm
43	98043	Sealing Washer
44	98044	Pipe Nipple
45	98045	O-Ring Seal
46	98046	Pipe Nipple Support
47	98047	Clip
48	98051	Wrench
49	98058	O-Ring Seal
50	98048	Valve Screw Seal
51	98059	O-Ring Washer
52	98061	Rubber Cap (Optional)
Not Shown	39105	Hydraulic Oil - 1 Quart
Not Shown	98052	Jaw Housing **
Not Shown	98053	Jaw Pusher **
Not Shown	98054	Jaws (3 pieces) **
Not Shown	98062	Plastic Bottle
Not Shown	98119	1/4" Monobolt® Nosepiece
Not Shown	98120	3/16" Monobolt® Nosepiece
Not Shown	98121	1/4" T-Bolt Nosepiece
Not Shown	98122	3/16" T-Bolt Nosepiece

98019 5/32" N.P.

* For serial number 76/01960 and Lower

** For serial number 76/01961 and Higher