

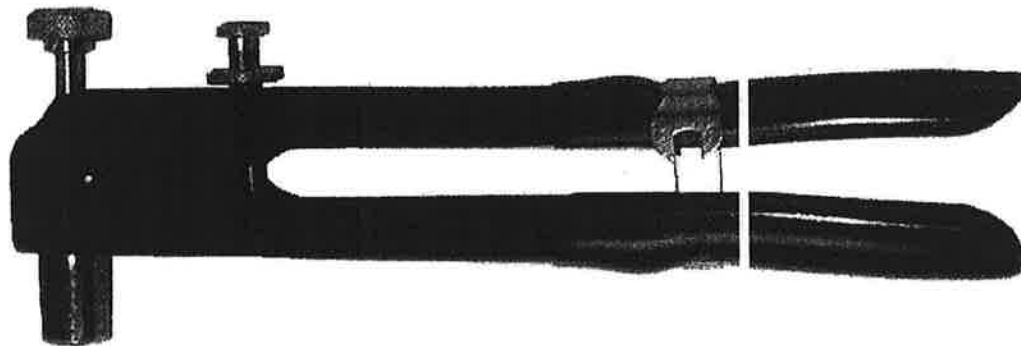
**INTERNATIONAL
FASTENING SYSTEMS**

KJ10

OPERATING INSTRUCTIONS

- ✓ Select the correct nosepiece and mandrel
- ✓ With the tool in full open position, screw in the mandrel and tighten with enclosed wrench
- ✓ By hand, screw nosepiece into the tool
- ✓ The position of knob "B" determines how much the handles will open. This sets the length of your stroke. Determining the correct setting depends on the length of the fastener and how far it must be clinched
- ✓ With the handles fully closed, screw the rivet-nut onto the mandrel. The rivet-nut must be fully engaged with the mandrel
- ✓ While holding the rivet-nut (to prevent spinning) turn knob "A" clock wise until handles open to desired width (Experiment to see how much the rivet-nut needs to collapse)
- ✓ Insert the rivet-nut into the prepared hole and squeeze handles
- ✓ The fastener is fully placed when the tool handles can no longer be depressed under normal hand pressure. At this point, release the handles. **DO NOT FORCE THE TOOL HANDLES INTO THE FULLY CLOSED POSITION.**
- ✓ Disengage the mandrel by rotating adjustment knob "A" counterclock wise

A B



HELPFUL HINTS:

Lightly oil mandrel periodically to keep threads clear
Experiment with stroke adjustments in spare materials of same thickness as intended application
Make sure the mandrel is tightened with the enclosed wrench